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(54) **FUEL CELL**

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**H01M 8/24** (2006.01)

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None  
See application file for complete search history.

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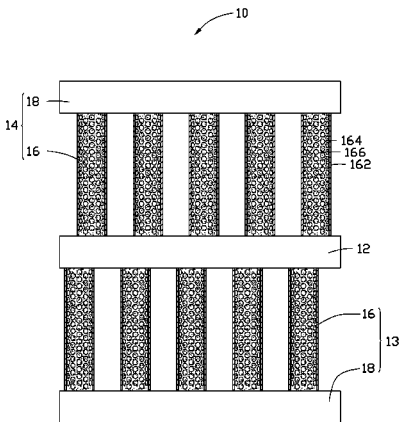
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(57) **ABSTRACT**

A fuel cell includes at least one fuel cell element, which includes an anode, a cathode, a proton exchange membrane sandwiched between the anode and the cathode, a first flow guide plate, and a second flow guide plate. Each of the anode and the cathode includes a catalyst layer including a number of tube carriers having electron conductivity, a number of catalyst particles uniformly adsorbed on an inner wall of each of the tube carriers, and a proton conductor filled in each of the plurality of tube carriers. A first end of each of the tube carriers connects with the proton exchange membrane. The first flow guide plate is disposed on a surface of the anode away from the proton exchange membrane. The second flow guide plate is disposed on a surface of the cathode away from the proton exchange membrane.

**17 Claims, 7 Drawing Sheets**



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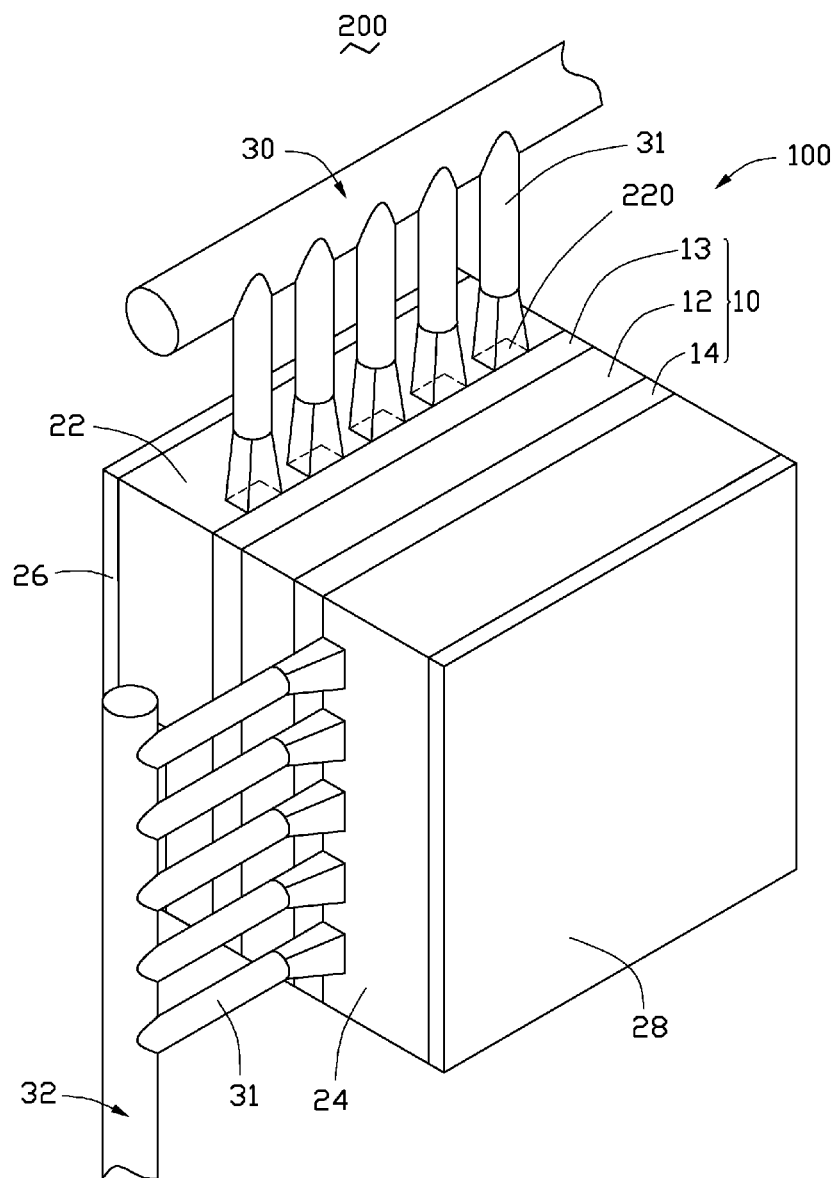


FIG. 1

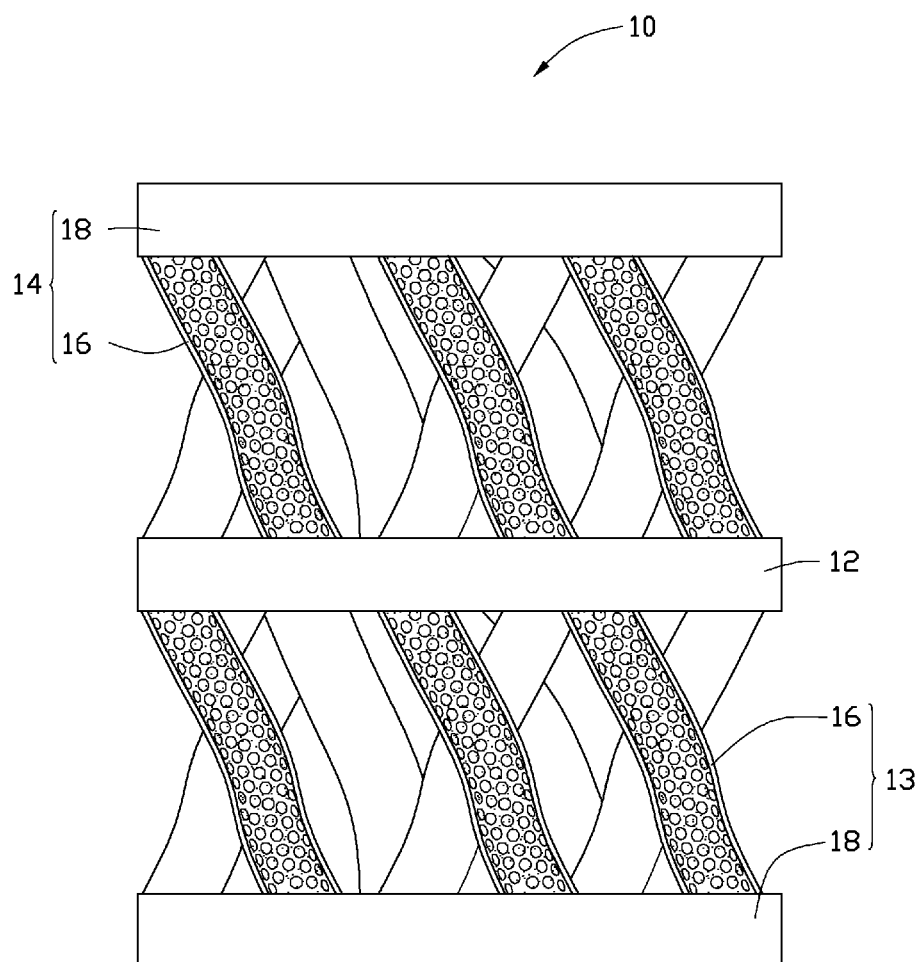


FIG. 2

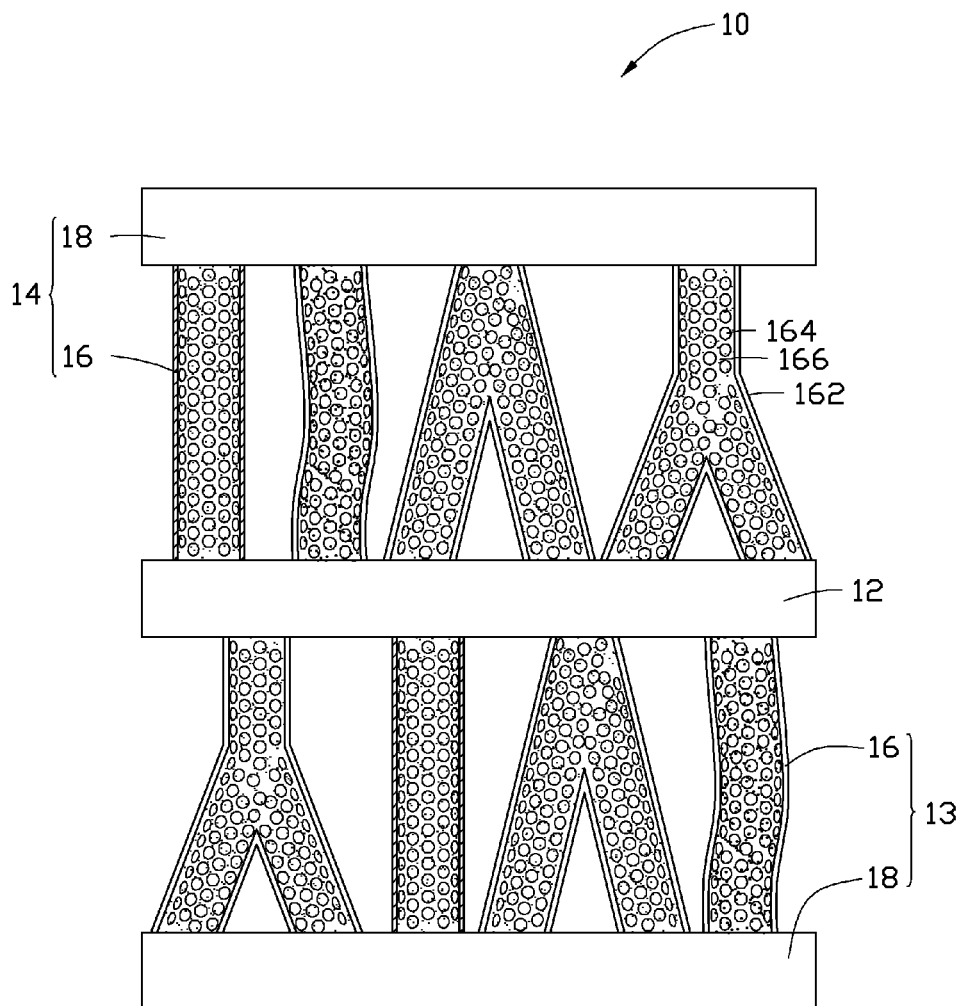


FIG. 3

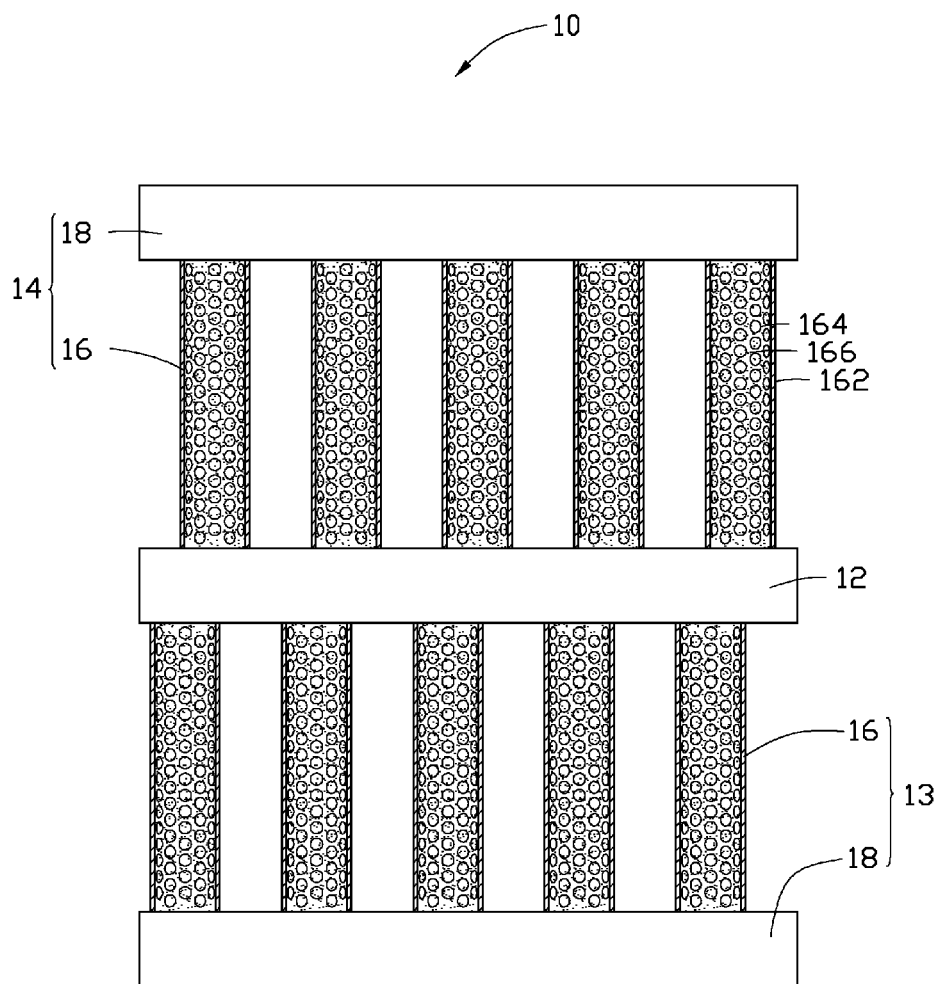


FIG. 4

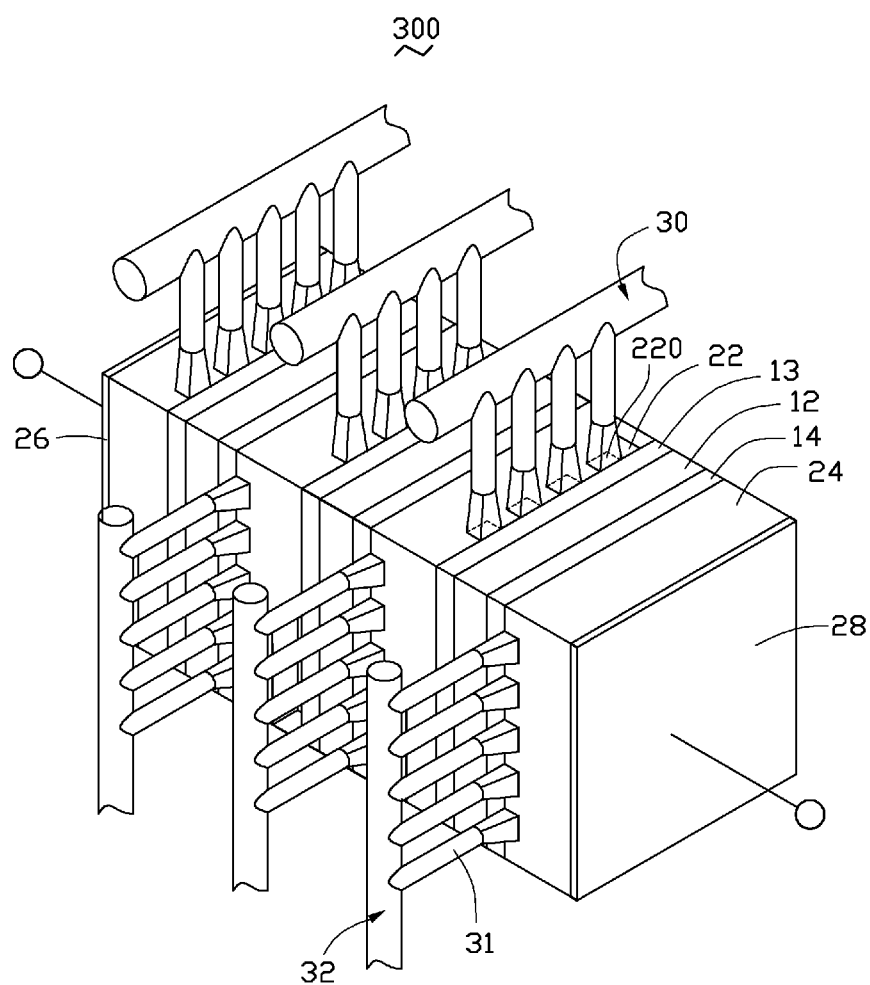


FIG. 5

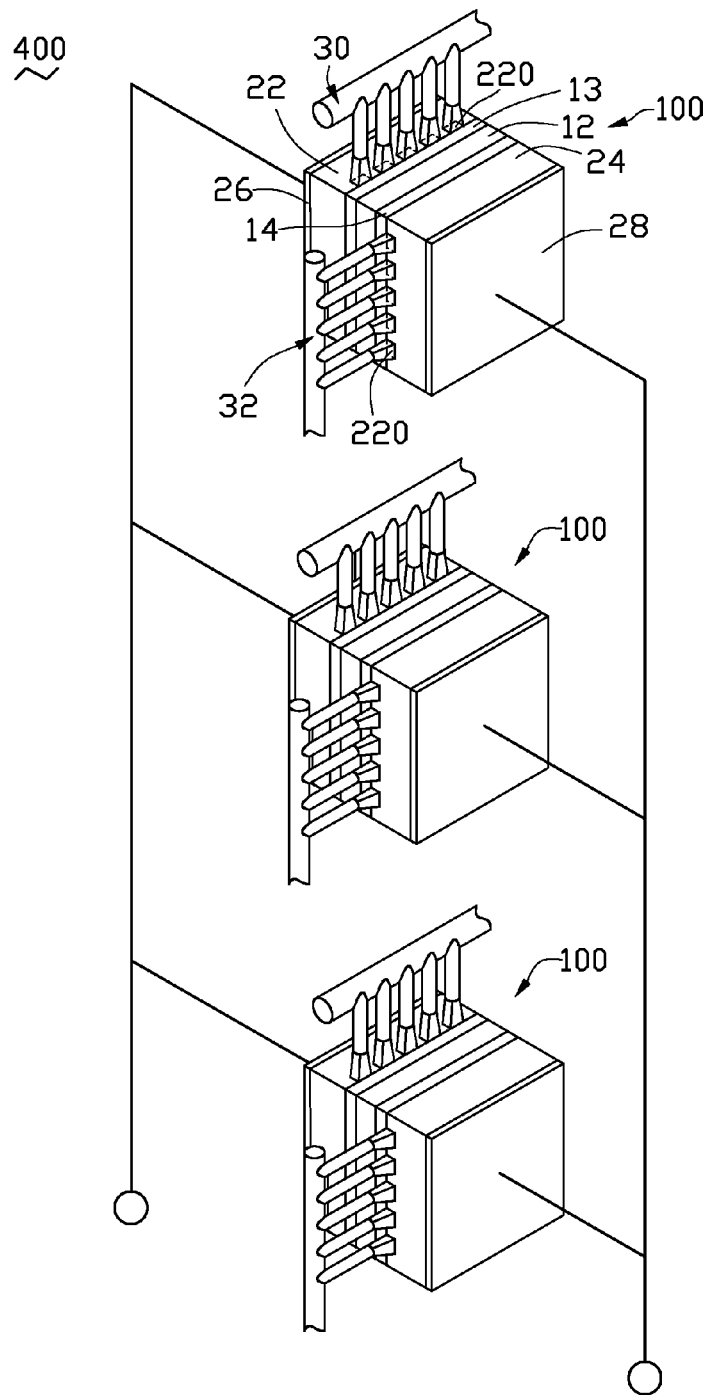
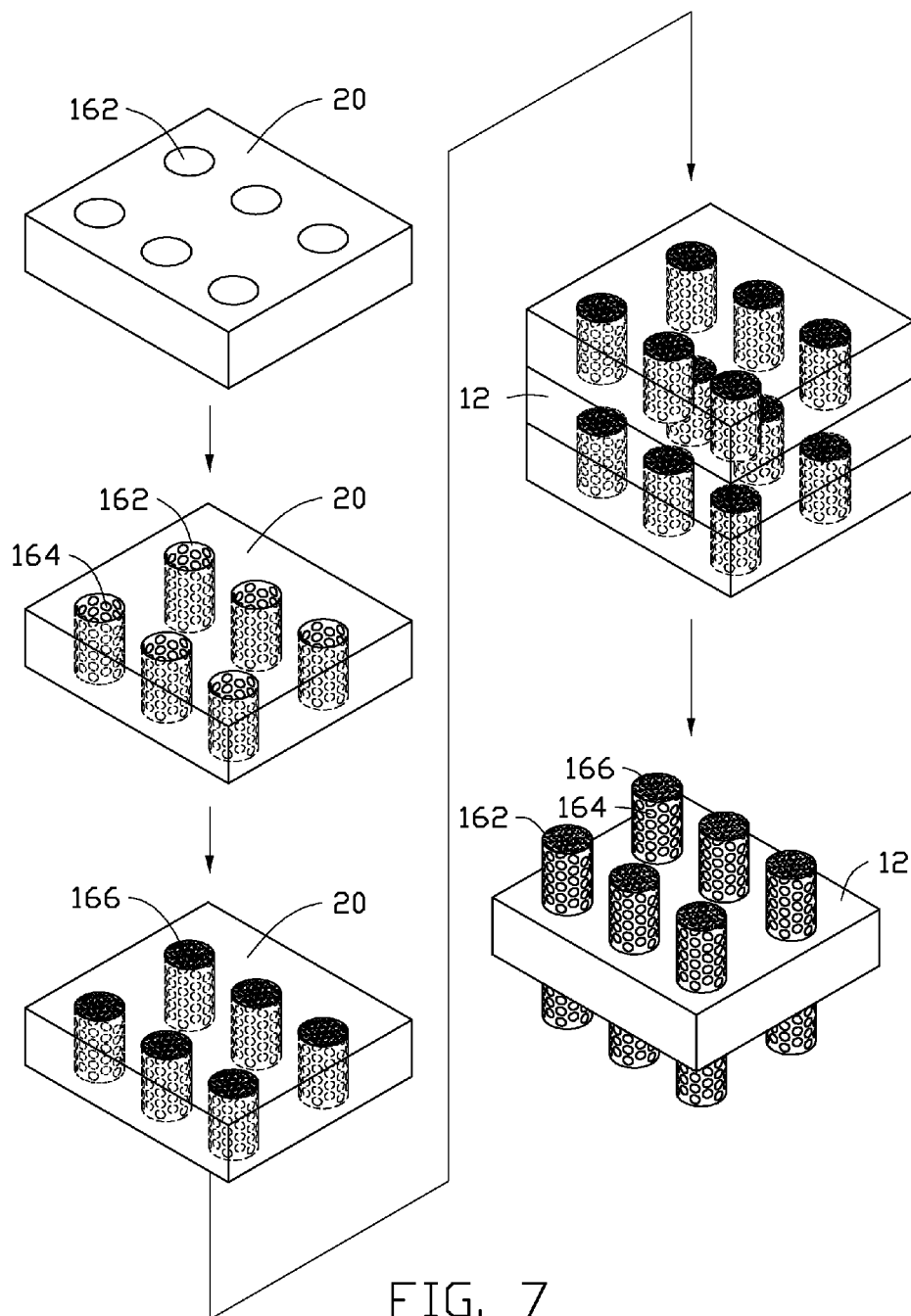


FIG. 6





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## FUEL CELL

### CROSS-REFERENCE TO RELATED APPLICATIONS

This application claims all benefits accruing under 35 U.S.C. §119 from China Patent Application No. 201110252840.3, filed on Aug. 30, 2011, in the China Intellectual Property Office, the contents of which are hereby incorporated by reference.

### BACKGROUND

#### 1. Technical Field

The present disclosure relates to a fuel cell.

#### 2. Description of Related Art

A fuel cell is a power generating device which can convert chemical energy into electrical energy through an electrochemical reaction. The fuel cells are usually classified as alkaline fuel cells, solid oxide fuel cells, and proton exchange membrane fuel cells. Recently, the proton exchange membrane fuel cells are rapidly developed and have attracted great interests.

A membrane electrode assembly is an important component of the proton exchange membrane fuel cell and includes a proton exchange membrane and two electrodes. The proton exchange membrane is sandwiched between the two electrodes. The electrode commonly includes a catalyst layer and a gas diffusion layer. The catalyst layer is sandwiched between the gas diffusion layer and the proton exchange membrane. The catalyst layer commonly includes a catalyst, a catalyst carrier, a proton conductor, and adhesive. In general, the catalyst carrier is carbon particles, and the catalyst is nano-scale precious metal particles uniformly dispersed in the catalyst carrier. A catalytic efficiency of the catalyst layer can influence the property of the fuel cell. The catalytic efficiency can be increased by increasing the three-phase reaction interfaces between the precious metal particles and reaction gas, and protons and electrons. Specifically, the reaction gas such as hydrogen can reach the surfaces of the precious metal particles through gas passages and generate protons and electrons from a catalytic reaction. The protons can move toward the proton exchange membrane through proton passages defined by a network composed of the proton conductor. The electrons can transfer toward the gas diffusion layer through a conductive network composed of the catalyst carrier. If the transfer passages are obstructed, the electrochemical reaction of the fuel cell will be frustrated.

The catalyst layer is commonly formed on the surfaces of the gas diffusion layer and the proton exchange membrane by brush coating, spraying, or printing. The catalyst layer has a disordered stack structure composed of a plurality of aggregates. It is difficult to catalyze the electrochemical reaction because the precious metal particles are embedded in the aggregates. Thus, the utilization rate of the catalyst in the catalyst layer having the disordered stack structure is low.

What is needed, therefore, is to provide a fuel cell having a high catalyst utilization rate.

### BRIEF DESCRIPTION OF THE DRAWING

Many aspects of the present disclosure can be better understood with reference to the following drawings. The components in the drawings are not necessarily to scale, the emphasis instead being placed upon clearly illustrating the principles of the present embodiments.

FIG. 1 is a structural view of one embodiment of a fuel cell.

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FIG. 2 is a structural view of one embodiment of a membrane electrode assembly having a network structure composed of a plurality of tube carriers intersected with each other.

FIG. 3 is a structural view of another embodiment of a membrane electrode assembly including a plurality of tube carriers having different shapes.

FIG. 4 is a structural view of yet another embodiment of a membrane electrode assembly including a plurality of tube carriers substantially parallel to each other and spaced from each other.

FIG. 5 is a structural view of another embodiment of a fuel cell.

FIG. 6 is a structural view of yet another embodiment of a fuel cell.

FIG. 7 is a schematic view of a process for making the membrane electrode assembly.

### DETAILED DESCRIPTION

The disclosure is illustrated by way of example and not by way of limitation in the figures of the accompanying drawings in which like references indicate similar elements. It should be noted that references to “another,” “an,” or “one” embodiment in this disclosure are not necessarily to the same embodiment, and such references mean at least one.

Referring to FIG. 1, one embodiment of a fuel cell 200 includes at least one fuel cell element 100. The fuel cell element 100 includes a membrane electrode assembly 10, a first guide plate 22 and a second guide plate 24. The membrane electrode assembly 10 is disposed between the first guide plate 22 and the second guide plate 24.

Referring to FIGS. 2 to 4, the membrane electrode assembly 10 includes a proton exchange membrane 12, an anode 13, and a cathode 14. The proton exchange membrane 12 is sandwiched between the anode 13 and the cathode 14. Each of the anode 13 and the cathode 14 includes a catalyst layer 16 and can include a gas diffusion layer 18. The catalyst layer 16 is in contact with a surface of the proton exchange membrane 12. The catalyst layer 16 includes a plurality of tube carriers 162, a plurality of catalyst particles 164, and a proton conductor 166. The plurality of catalyst particles 164 are uniformly adsorbed on inner walls of the tube carriers 162. The proton conductor 166 is filled in the plurality of tube carriers 162. The plurality of tube carriers 162 cooperatively define a plurality of reaction gas passages. The reaction gas can directly diffuse to the surfaces of the catalyst particles 164 through the reaction gas passages. The tube carriers 162 can be porous tube structures having electron conductivity. One end of each of the tube carriers 162 connects with the proton exchange membrane 12, by which the proton conductor 166 filled in the tube carriers 162 can be in contact with the proton exchange membrane 12.

The proton exchange membrane 12 define passages to transfer protons between the anode 13 and the cathode 14. The proton exchange membrane 12 is disposed between the anode 13 and the cathode 14, such that the anode 13 and the cathode 14 cannot be in contact with each other. A material of the proton exchange membrane 12 can be a proton exchange resin containing sulfoacid group. The proton exchange resin can be perfluorosulfonic acid resin or sulfonate polymer having a proton exchange function or excellent thermal stability. The sulfonate polymer can be sulfonated polyether sulphone resin, sulfonated polyphenylene sulfide resin, sulfonated polybenzimidazole resin, sulfonated phosphorus enrichment nitriles resin, sulfonated polyimide resin, sulfonated polystyrene-polyethylene copolymer resin, or any combination

thereof. A thickness of the proton exchange membrane **12** can be in a range from about 10 microns ( $\mu\text{m}$ ) to 200  $\mu\text{m}$  (e.g. 18  $\mu\text{m}$  to 50  $\mu\text{m}$ ). In one embodiment, the proton exchange membrane **12** is perfluorosulfonic acid resin having a thickness of about 25  $\mu\text{m}$ .

The plurality of tube carriers **162** can be used to connect the first guide plate **22** or the second guide plate **24** with the proton exchange membrane **12**. The plurality of tube carriers **162** in the catalyst layer **16** can be orderly or disorderly arranged. The plurality of reaction gas passages defined by the tube carriers **162** is a plurality of gaps defined between the tube carriers **162** and a plurality of holes defined by the tube wall of the tube carriers **162**. The reaction gas can reach the tube walls of the tube carriers through the gaps. Furthermore, the reaction gas can diffuse into the tube carriers **162** to contact the catalyst particles **164** adsorbed on the inner walls of the tube carriers **162** through the holes on the tube walls. The tube carriers **162** can be spaced from each other to define the plurality of reaction gas passages between the tube carriers **162**, or the tube carriers **162** can intersect each other to form a network having a plurality of holes. A shape of each of the tube carriers **162** from between the gas diffusion layer **18** and the proton exchange membrane **12** is not limited and can be straight, curvy, "V" shaped, or "Y" shaped. Referring to FIG. 2, in one embodiment, the tube carriers **162** in the membrane electrode assembly **10** intersect each other to form a network having a plurality of holes. Referring to FIG. 3, in one embodiment, the tube carriers **162** in the membrane electrode assembly **10** are spaced from each other and have different shapes. Referring to FIG. 3, in one embodiment, all the tube carriers **162** in the membrane electrode assembly **10** are straight shaped and substantially perpendicular to the surface of the proton exchange membrane **12**, and the plurality of tube carriers **162** are uniformly distributed, substantially parallel to each other, and spaced from each other.

A diameter of the tube carrier **162** can be in a range from about 10 nanometers (nm) to about 10  $\mu\text{m}$ . In one embodiment, the diameter of the tube carriers **162** is in a range from about 50 nm to about 300 nm. The more the catalyst particles **164** in the catalyst layer **16** per unit volume, the larger the cross section of the proton conductor **166** filled in the tube carrier **162**, the smaller the impedance of the proton conductor **166**, and the higher the conductivity of the protons. The tube carrier **162** can be a carbon nanotube, titanium dioxide nanotube, zinc oxide nanotube, cobalt oxide nanotube, or vanadic oxide nanotube. If the tube carrier **162** is a carbon nanotube, the carbon nanotube can be a single-walled carbon nanotube, double-walled carbon nanotube, or multi-walled carbon nanotube. A wall thickness of the tube carrier **162** can be in a range from about 1 nm to about 50 nm. The wall thickness of the tube carrier **162** can influence the performance of the membrane electrode assembly **10**. In one embodiment, the wall thickness of the tube carrier **162** is in a range from about 2 nm to about 15 nm. If the wall thickness is small, the tube carrier **162** has excellent electron conductivity, and the diffusion path through which the reaction gas diffuses in the tube carrier **162** is short. A thickness of the catalyst layer **16** can be in a range from about 1  $\mu\text{m}$  to about 100  $\mu\text{m}$ . A length of the tube carrier **162** is not limited. If the tube carrier **162** is straight line shaped and substantially perpendicular to the surface of the proton exchange membrane **12**, the length of the tube carrier **162** is substantially equal to the thickness of the catalyst layer **16**. A width of the gaps between the tube carriers **162** is not limited. If the plurality of tube carriers **162** is substantially parallel to each other and spaced from each other, a distance between the adjacent tube carriers **162** can be less than 50  $\mu\text{m}$ . In one embodiment, the

tube carrier **162** is a carbon nanotube composed of amorphous carbon, the length of the carbon nanotube is about 7  $\mu\text{m}$ , the diameter of the carbon nanotube is 100 nm, the wall thickness of the carbon nanotube is about 3 nm, and the distance between adjacent carbon nanotubes is about 100 nm.

The catalyst particles **164** can be precious metal particles having high catalytic activity. The catalyst particles **164** can be platinum (Pt), palladium (Pd), aurum (Au), ruthenium (Ru) or any combination thereof. In one embodiment, the catalyst particles **164** are Pt particles. In one embodiment, a diameter of the catalyst particles is in a range from about 1 nm to about 8 nm. The catalyst particles **164** are uniformly adsorbed or are adhered on the inner wall of the tube carrier **162**. A quantity of the catalyst particles **164** in each electrode **14** can be less than or equal to 0.5  $\text{mg}\cdot\text{cm}^{-2}$ . In addition, the catalyst particles **164** can be uniformly and stably adsorbed on the inner walls of the tube carriers **162** and cannot easily move because the tube carriers **162** have a small diameter and the walls of the tube carriers **162** have adsorbability. In one embodiment, the quantity of the catalyst particles **164** is 0.1  $\text{mg}\cdot\text{cm}^{-2}$ , and the diameter of the catalyst particles **164** is about 3 nm.

The proton conductor **166** transfers the protons and fills in the tube carriers **162**. A material of the proton conductor **166** can be a proton exchange resin containing sulfoacid group. The proton exchange resin can be perfluorosulfonic acid resin or sulfonate polymer having proton exchange function and excellent thermal stability. The sulfonate polymer can be sulfonated polyether sulphone resin, sulfonated polyphenylene sulfide resin, sulfonated polybenzimidazole resin, sulfonated phosphorus enrichment nitriles resin, sulfonated polyimide resin, sulfonated polystyrene-polyethylene copolymer resin, or any combination thereof. The material of the proton conductor **166** can be different from or the same as the material of the proton exchange membrane **12**.

In the catalyst layer **16**, the walls of the tube carriers **162** have electron conductivity, the proton conductor **166** filled in the tube carriers **162** has proton conductivity, and the catalyst particles **164** between the proton conductor **166** and the tube carriers **162** have catalytic activity. The proton exchange membrane **12** directly connects with the proton conductor **166** in the tube carriers **162**. The gaps between the tube carriers **162** can provide the reaction gas passages. The proton conductor **166** cannot obstruct the reaction gas to reach the surfaces of the catalyst particles **164** adsorbed on the inner wall of the tube carriers **162**.

The gas diffusion layer **18** is disposed on one end of the catalyst layer **16** away from the proton exchange membrane **12**. The gas diffusion layer **18** and the walls of the tube carriers **162** in the catalyst layer **16** are electrically contacted with each other. The membrane electrode assembly **10** can include the proton exchange membrane **12** between two gas diffusion layers **18**. Each catalyst layer **16** is disposed between the gas diffusion layer **18** and the proton exchange membrane **12**. The gas diffusion layer **18** can support the catalyst layer **16**, collect current, transfer gas, and expel water. A material of the gas diffusion layer **18** is a porous conductive material. The gas diffusion layer **18** can be a carbon fiber paper or a carbon nanotube film comprising of a plurality of carbon nanotubes. A thickness of the gas diffusion layer **18** can be in a range from about 100  $\mu\text{m}$  to about 500  $\mu\text{m}$ . In addition, the tube carriers **162** in the catalyst layer **16** have electron conductivity, and the tube carriers **162** define the plurality of reaction gas passages. Thus, the gas diffusion layer **18** can be optional.

The first flow guide plate **22** is disposed on a surface of the anode **13** away from the proton exchange membrane **12**. The

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second flow guide plate 24 is disposed on a surface of the cathode 14 away from the proton exchange membrane 12. If the anode 13 includes the gas diffusion layer 18, the first flow guide plate 22 is disposed on the gas diffusion layer 18 of the anode 13. If the cathode 14 includes the gas diffusion layer 18, the second flow guide plate 24 is disposed on the gas diffusion layer 18 of the cathode 14. The first flow guide plate 22 and the second flow guide plate 24 can be used to transfer fluid or current. Specifically, the first flow guide plate 22 and the second flow guide plate 24 can introduce reaction gas and expel out reaction resultant or water. Each of the first flow guide plate 22 and the second flow guide plate 24 has at least one flow guide groove 220 at a surface thereof near the proton exchange membrane 12. The flow guide groove 220 can be used to introduce reaction gas into the anode 13 or the cathode 14, and expel out the reaction resultant or water from the anode 13 or the cathode 14. A shape of the flow guide groove 220 is not limited. The flow guide groove 220 can be arranged to connect with the anode 13 or the cathode 14. In one embodiment, the flow guide groove 220 is a rectangular groove. In addition, the first flow guide plate 22 electrically contacts with the anode 13, and the second flow guide plate 24 electrically contacts with the cathode 14, thereby being capable of transferring the electrons between the anode 13 and the cathode 14 through an external circuit. A material of the first flow guide plate 22 and the second flow guide plate 24 can be a conductive material. The conductive material can be metal or conductive carbon material. The metal can be aluminum, copper, or iron.

The fuel cell 200 can include a first gas supply and suction device 30 and a second gas supply and suction device 32. The first gas supply and suction device 30 connects with the flow guide groove 220 of the first flow guide plate 22. The second gas supply and suction device 32 connects with the flow guide groove 220 of the second flow guide plate 24.

Each of the first gas supply and suction device 30 and the second gas supply and suction device 32 includes a blower (not shown), pipes 31, and a valve (not shown). The blower of the first gas supply and suction device 30 can be connected with the flow guide grooves 220 of the first flow guide plate 22 by the pipes 31. The blower of the second gas supply and suction device 32 can be connected with the flow guide grooves 220 of the second flow guide plate 24 by the pipes 31. The blower can be used to provide the reaction gas. The reaction gas can include fuel gas and oxidizing agent gas. In one embodiment, the fuel gas is hydrogen, and the oxidizing agent gas is oxygen or air containing oxygen. In the fuel cell element 100, the anode 13 is near one end for introducing the fuel gas, the cathode 14 is near one end for introducing the oxidizing agent gas.

Furthermore, the fuel cell element 100 includes a first current collecting plate 26 and a second current collecting plate 28. The first current collecting plate 26 is disposed on a surface of the first flow guide plate 22 away from the proton exchange membrane 12 and electrically contacts with the first flow guide plate 22. The second current collecting plate 28 is disposed on a surface of the second flow guide plate 24 away from the proton exchange membrane 12 and electrically contacts with the second flow guide plate 24. The first current collecting plate 26 and the second current collecting plate 28 can be used to collect and transfer electrons. A material of the first current collecting plate 26 and the second current collecting plate 28 can be a conductive material. The conductive material can be metal or conductive carbon material. The metal can be aluminum, copper, or iron.

In use, the fuel gas (e.g. hydrogen gas,  $H_2$ ) is introduced into the anode 13 by the first gas supply and suction device 30

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through the flow guide groove 220 of the first flow guide plate 22. The hydrogen gas is in contact with the catalyst layer 16 through the gas diffusion layer 18. In the catalyst layer 16, if the tube carriers 162 are carbon nanotubes, the plurality of carbon nanotubes cooperatively define a plurality of reaction gas passages. The hydrogen gas diffuses to the catalyst particles 164 in the inner walls of the carbon nanotubes through the reaction gas passages. Specifically, the plurality of carbon nanotubes cooperatively define a plurality of gaps, and the carbon nanotubes are composed of porous amorphous carbon. The hydrogen gas can sufficiently diffuse to the position of the outer wall of the carbon nanotubes through the gaps, and then rapidly diffuse in the carbon nanotubes through holes on the wall of the carbon nanotubes. The catalyst particles 164 are uniformly adsorbed on the inner walls of the carbon nanotubes, so that the hydrogen gas diffused in the carbon nanotubes can sufficiently contact the catalyst particles. A reaction of the hydrogen gas can be executed under the catalysis of the catalyst particles 164. An equation of the reaction can be as follows:  $H_2 \rightarrow 2H^+ + 2e^-$ . The hydrogen ions produced by this reaction directly contact the proton conductor 166, and the proton conductor 166 directly contact the proton exchange membrane 12. Thus, the hydrogen ions can be transferred to the proton exchange membrane 12 through the proton conductor 166, and then transferred to the cathode 14 contacting the proton exchange membrane 12. The electrons produced can be transferred to the first flow guide plate 22 by the walls of the carbon nanotubes because the amorphous carbon has electron conductivity. The first flow guide plate 22 can transfer the electrons to the first current collecting plate 26. The first current collecting plate 26 can collect the electrons and transfer the electrons to the external circuit. The external circuit can connect the first flow guide plate 22 or the first current collecting plate 26 with the second current collecting plate 28 or the second flow guide plate 24 to transfer the electrons between the anode 13 and the cathode 14.

On the other end of the fuel cell 200, the oxidizing agent gas (e.g. oxygen gas,  $O_2$ ) is introduced into the cathode 14 by the second supply and suction device 32 through the flow guide groove 220 of the second flow guide plate 24. The oxygen is in contact with the catalyst layer 16 through the gas diffusion layer 18. The electrons produced in the anode 13 are transferred to the second current collecting plate 28 by the external circuit, and the second current collecting plate 28 transfer the electrons to the cathode 14 through the second flow guide plate 24. Specifically, the oxygen gas is diffused to the catalyst layer 16 through the gas diffusion layer 18. In the catalyst layer 16, the oxygen gas can rapidly diffuse through the gaps defined by the plurality of carbon nanotubes. Furthermore, the oxygen gas can rapidly diffuse in the carbon nanotubes through the holes on the walls of the carbon nanotubes composed of porous amorphous carbon. Thus, the oxygen gas can directly contact with the catalyst particles 164 adsorbed on the walls of the carbon nanotubes. The electrons can be transferred to the surfaces of the catalyst particles 164 through the porous amorphous carbon of the carbon nanotubes. The hydrogen ions produced in the anode 13 can be transferred to the surfaces of the catalyst particles 164 through the proton conductor 166 directly contacted with the proton exchange membrane 12. Thus, the oxygen gas, the hydrogen ions, and the electrons are in contact with the catalyst particles 164. A reaction of the oxygen gas, the hydrogen ions, and the electrons can be executed under the catalysis of the catalyst particles 164. An equation of the reaction can be as follows:  $\frac{1}{2}O_2 + 2H^+ + 2e^- \rightarrow H_2O$ . The water produced by the above reaction can diffuse to the gaps between the carbon nanotubes through the walls of the carbon nanotubes, and

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then diffuse to the gas diffusion layer **18** and flow out the fuel cell **100** by the flow guide grooves **220** of the second flow guide plate **24**.

In the above use process of the fuel cell **100**, an electric potential difference is formed between the anode **13** and the cathode **14**. If a load is connected with the external circuit, a current will be formed. In addition, the catalyst particles **164** in the anode **13** and the cathode **14** are uniformly and stably adsorbed on the inner walls of the carbon nanotubes. The proton conductor **166** is filled in the carbon nanotube. Thus, the proton conductor **166** cannot obstruct the reaction gas to reach the surfaces of the catalyst particles **164**, and the oxygen, the hydrogen ions, and the electrons can sufficiently contact the catalyst particles **164**. The utilization rate of the catalyst particles **164** can reach about 100%.

Referring to FIG. 5, a fuel cell **300** of another embodiment includes: a plurality of fuel cell elements **100** are connected with each other in series. The anode **13** of each fuel cell element **100** is electrically connected with the cathode **14** of another fuel cell element **100**. In one embodiment, the first flow guide plate **22** of each fuel cell element **100** is electrically connected with the second flow guide plate **24** of another fuel cell element **100** by a conductive wire. The plurality of fuel cell elements **100** are connected in series. In one embodiment, the plurality of fuel cell elements **100** are stacked with each other, and the first flow guide plate **22** of each fuel cell element **100** directly contacts with the second flow guide plate **24** of another fuel cell element **100**.

In one embodiment, the plurality of fuel cell elements **100** are stacked with each other, and the adjacent fuel cell elements **100** share a first flow guide plate **22** or a second flow guide plate **24**. Specifically, the anode **13** of each fuel cell element **100** and the adjacent cathode **14** of another fuel cell element **100** sandwich a common flow guide plate. The flow guide plate has two opposite surfaces respectively contacting with the anode **13** of one fuel cell elements **100** and the cathode **14** of another fuel cell element **100**. The two opposite surfaces of the flow guide plate define flow guide grooves **220**. Thus, the flow guide grooves **220** on one surface of the common flow guide plate connect with the anode **13** of one fuel cell element **100**, and the flow guide grooves **220** on the opposite surface of the common flow guide plate connects with the cathode **14** of another fuel cell element **100**. The flow guide grooves **220** on the surface of the common flow guide plate contacting with the anode **13** of the fuel cell element **100** connect with the first gas supply and suction device **30**. The flow guide grooves **220** on the surface of the common flow guide plate contacting with the cathode **14** of the fuel cell element **100** connects with the second gas supply and suction device **32**. Thus, the common flow guide plate can introduce the fuel gas into the anode **13** of one of the fuel cell elements **100** and simultaneously introduce the oxidizing agent gas into the cathode **14** of the another adjacent fuel cell element **100**.

If the plurality of fuel cell elements **100** is electrically connected with each other in series, the output voltage of the fuel cell **300** is a summation of the output voltage of the plurality of fuel cell elements **100**.

Referring to FIG. 6, another embodiment of a fuel cell **400** includes a plurality of fuel cell elements **100** connected with each other in parallel. The anodes **13**, the first flow guide plates **22** or the first current collecting plates **26** of the plurality of fuel cell elements **100** can be electrically connected with each other. The cathodes **14**, the second flow guide plates **24** or the second current collecting plates **28** of the plurality of fuel cell elements **100** can be electrically connected with each other. In one embodiment, the first current collecting plates

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**26** of the plurality of fuel cell elements **100** are electrically connected with each other with conductive wire, the second current collecting plates **28** of the plurality of fuel cell elements **100** are electrically connected with each other with the conductive wire. The output voltage of the fuel cell **400** is the output voltage of each fuel cell element **100**, and the output current of the fuel cell **400** is a summation of the output current of the plurality of fuel cell elements **100**.

Referring to FIG. 7, a method for making the membrane electrode assembly **10** includes the following steps:

- S1, providing a porous template **20** having a plurality of holes and the proton exchange membrane **12**;
- S2, forming the tube carriers **162** having electron conductivity in the holes of the porous template **20**;
- S3, uniformly adsorbing a plurality of catalyst particles **164** on the inner walls of the tube carriers **162**;
- S4, filling proton conductor **166** in the tube carriers **162** adsorbing the catalyst particles **164**;
- S5, sandwiching the proton exchange membrane **12** between the two porous templates **20** to form a laminated structure, and hot pressing the laminated structure;
- S6, removing the porous templates **20** from the laminated structure, thereby forming the membrane electrode assembly **10**, wherein the proton conductor **166** is filled in the tube carriers **162** adsorbing the catalyst particles **164**, first ends of the tube carriers **162** are connected with the proton exchange membrane **12**, whereby the proton conductor **166** filled in the tube carriers **162** directly contacts with the proton exchange membrane **12**.

In the step S1, a material of the porous template **20** is not limited and can form the tube carriers **162**. The porous template **20** can be an alumina template or a silicon dioxide template. In one embodiment, the porous template **20** is an alumina template. The tube carriers **162** formed in the holes of the porous template **20** can define a plurality of reaction gas passages. A shape, a diameter, and the location of the holes of the porous template **20** can be set according to the shape, the diameter, and the location of the desired tube carriers **162**. If the tube carriers **162** are to be uniformly distributed, substantially parallel to each other, and spaced from each other, the holes of the porous template **20** are also uniformly distributed, substantially parallel to each other, and spaced from each other. If the tube carriers **162** are to be disorderly distributed, the holes of the porous template **20** are also disorderly distributed. The porous template **20** has two opposite surfaces. A plurality of openings exists on at least one surface of the porous template **20** to expose the plurality of holes. One opening corresponds to one hole. In one embodiment, the holes of the porous template **20** extend from one surface to the other surface of the porous template **20**. A diameter of the hole of the porous template **20** can be in a range from about 10 nm to about 10  $\mu$ m. In one embodiment, the diameter of the hole of the porous template **20** is in a range from about 50 nm to about 300 nm. In one embodiment, the holes of the porous template **20** are uniformly distributed, substantially parallel to each other, and spaced from each other, the holes are straight line shaped, a distance between the adjacent holes is in a range from about 10 nm to about 50  $\mu$ m. A thickness of the porous template **20** can be in a range from about 1  $\mu$ m to about 100  $\mu$ m. In one embodiment, the diameter of the holes of the porous template **20** is about 100 nm, the distance between the adjacent holes is about 100 nm, and the thickness of the porous template **20** is about 7  $\mu$ m.

In the step S2, the tube carriers **162** can be carbon nanotubes, titanium dioxide nanotubes, zinc oxide nanotubes, cobalt oxide nanotubes, or vanadic oxide nanotubes. The tube

carriers **162** can be formed in the holes by vaporization method, chemical vapor deposition, sol-gel method, and immersing method.

In one embodiment, the tube carriers **162** are formed by the immersing method. The immersing method includes the following steps: **S11**, providing a carbon source compound solution and immersing the porous template **20** in the carbon source compound solution; and **S12**, removing the porous template **20** from the carbon source compound solution, and annealing the porous template **20** to form the carbon nanotubes in the holes of the porous template **20**.

In the step **S11**, the carbon source compound solution is formed by dissolving a carbon source compound in a solvent. In one embodiment, the carbon source compound is dissolved in water or volatile organic solvent. The water can be distilled water or deionized water. The volatile organic solvent can be ethanol, propyl alcohol, or acetone. The carbon source compound can be decomposed to form carbon by annealing. In one embodiment, the carbon source compound is decomposed to form amorphous carbon. The carbon source compound can be oxalic acid, sucrose, glucose, phenolic resin, polyacrylic acid, polyacrylonitrile, polyoxyethylene, or polyvinyl alcohol. If a concentration of the carbon source compound solution is too large, the carbon source compound solution cannot sufficiently immerse in the holes of the porous template **20**. If the concentration of the carbon source compound solution is too small, a viscosity of the carbon source compound solution is too small and the carbon nanotubes cannot be sufficiently formed. In addition, a porosity of the tube carriers **162** can be influenced by the concentration of the carbon source compound solution. If the concentration of the carbon source compound solution is small, the porosity of the tube carriers **162** is large. If the concentration of the carbon source compound solution is large, the porosity of the tube carriers **162** is small. In one embodiment, the concentration of the carbon source compound solution is in a range from about 0.05 g/mL to about 1 g/mL. The porous template **20** can be immersed in the carbon source compound solution for about 5 minutes to about 5 hours, whereby the carbon source compound solution can sufficiently immerse in the holes of the porous template **20**. In one embodiment, the alumina template is immersed in the oxalic acid solution having the concentration of 0.2 g/mL for about 1 hour. In addition, the immersing period can be decreased by applying a pressure on the carbon source compound solution.

In the step **S12**, the porous template **20** can be further washed by water or volatile organic solvent and dried, after the porous template **20** is taken out from the carbon source compound solution. Specifically, the washed porous template **20** can be heated under vacuum. A heating temperature can be in a range from about 60° C. to about 100° C. A heating period can be in a range from about 30 minutes to about 6 hours. In one embodiment, the washed porous template **20** is heated to about 80° C. for about 3 hours. The porous template **20** can be annealed by the following steps: disposing the porous template **20** in the heating stove under protective atmosphere; calcining the porous template **20** to a predetermined temperature, thereby decomposing the carbon source compound to form carbon nanotubes composed of amorphous carbon. The calcining period and the calcining temperature can be set according to the kinds of the carbon source compound. In one embodiment, the carbon source compound is oxalic acid, the porous template **20** is calcined to about 100° C. to about 150° C. under a heating speed of about 1° C./minutes to about 5° C./minutes. The temperature of the porous template **20** is kept at about 100° C. to about 150° C. for about 1 hours to about 3 hours. The porous template **20** is then continuously calcined

to about 400° C. to about 600° C. at a rate of about 1° C./minutes to about 5° C./minutes. The temperature of the porous template **20** is kept at about 400° C. to about 600° C. for about 2 hours to about 8 hours. The porous template **20** is then cooled to room temperature.

In the step **S3**, the catalyst particles **164** can be precious metal particles having high catalytic activity. The material of the catalyst particles **164** can be Pt, Pd, Au, or Ru. In one embodiment, the catalyst particles **164** are Pt particles. The catalyst particles **164** can be formed by immersing the porous template **20** having the tube carriers **162** formed therein in a solution containing catalyst ions, and reducing the catalyst ions to form the catalyst particles **164** uniformly adsorbed on the inner walls of the tube carriers **162**. In one embodiment, the Pt catalyst particles are formed by the following steps: **S21**, providing a platinum chloride ( $\text{H}_2\text{PtCl}_6$ ) solution, and immersing the porous template **20**, defining the tube carriers **162**, in the  $\text{H}_2\text{PtCl}_6$  solution, wherein a PH value of  $\text{H}_2\text{PtCl}_6$  solution is adjusted to alkaline. **S22**, adding a reduction object into the  $\text{H}_2\text{PtCl}_6$  solution to form a mixture, and heating the mixture to cause a redox reaction between the  $\text{H}_2\text{PtCl}_6$  and the reduction object, thereby forming Pt catalyst particles on the tube carriers **162**.

In the step **S21**, the  $\text{H}_2\text{PtCl}_6$  solution is formed by dissolving the  $\text{H}_2\text{PtCl}_6$  in distilled water or volatile organic solvent. A concentration of the  $\text{H}_2\text{PtCl}_6$  solution can be set according to the quantity of the formed catalyst particles **164**. A molar concentration of the  $\text{H}_2\text{PtCl}_6$  solution can be in a range from about 0.01 mol/L to about 0.1 mol/L. In one embodiment, the molar concentration of the  $\text{H}_2\text{PtCl}_6$  solution is 0.05 mol/L. The PH value of the  $\text{H}_2\text{PtCl}_6$  solution can be adjusted by dissolving an alkaline compound in the  $\text{H}_2\text{PtCl}_6$  solution. The alkaline compound can be  $\text{Na}_2\text{CO}_3$ , NaOH, or KOH. The PH value of the  $\text{H}_2\text{PtCl}_6$  solution can be adjusted in a range from about 8 to about 9. In the step **S22**, the reduction object can be formaldehyde ( $\text{HCHO}$ ), formic acid ( $\text{HCOOH}$ ), or potassium borohydride ( $\text{KBH}_4$ ). A quantity of the reduction object can be set to reduce the Pt ions of the  $\text{H}_2\text{PtCl}_6$  solution into metal Pt particles. A heating temperature can be in a range from about 50° C. to about 70° C. Furthermore, a protective gas can be introduced during the heating process. The protective gas can be nitrogen gas or argon gas. The diameter of the formed catalyst particles **164** can be in a range from about 1 nm to about 8 nm. After step **S22**, the porous template **20** can be taken out, washed by the distilled water or volatile organic solvent, and then dried.

In the step **S4**, the proton conductor **166** can be fused into liquid, or be dissolved in a solvent to form a proton conductor solution. The proton conductor **166** can be filled in the tube carriers **162** by two methods. The first method is flatly disposing the porous template **20** on the fused proton conductor **166** or the proton conductor solution. The second method is pouring the fused proton conductor **166** or the proton conductor solution on the surface exposing the holes of the porous template **20**.

In the first method, the surface exposing the holes of the porous template **20** is in contact with the fused proton conductor **166** or the proton conductor solution, and the fused proton conductor **166** or the proton conductor solution is gradually immersed into the tube carriers **162** in the holes of the porous template **20** under a capillary force. In the second method, the fused proton conductor **166** or the proton conductor solution gradually flows into the tube carriers **162** in the holes of the porous template **20**. A vacuum pump can be used to pump the fused proton conductor **166** or the proton conductor solution, by which the fused proton conductor **166**

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or the proton conductor solution can rapidly flow in the tube carriers **162** in the holes of the porous template **20**.

If the tube carriers **162** in the holes of the porous template **20** are filled with the fused proton conductor **166**, the fused proton conductor **166** can be solidified by standing in room temperature or low temperature heating for a predetermined period. If the tube carriers **162** in the holes of the porous template **20** are filled with the proton conductor solution, the solvent in the proton conductor solution can be filtrated out, and the remaining proton conductor **166** can then be solidified by standing in room temperature or low temperature heating for a predetermined period. In addition, the porous template **20** filled with the proton conductor **166** can be washed by the distilled water or volatile organic solvent, and then vacuum dried. In one embodiment, the proton conductor **166** is perfluorosulfonic acid resin. Before filling the perfluorosulfonic acid resin in the tube carriers **162** in the holes of the porous template **20**, the perfluorosulfonic acid resin is heated to a molten state.

In the step S5, after hot pressing the laminated structure, the laminated structure is integrated together and cannot be separated. The proton conductor **166** in the tube carriers **162** is directly connected with the proton exchange membrane **12**.

In the step S6, the porous templates **20** can be removed by corrosion technology. In one embodiment, the porous template **20** is an alumina template, the laminated structure is immersed in a NaOH water solution or a  $H_3PO_4$  water solution to erode the alumina template. In one embodiment, a molar concentration of the NaOH water solution is in a range from about 0.5 mol/L to about 4 mol/L. A mass ratio of the  $H_3PO_4$  water solution is in a range from about 3% to about 15%. After removing the alumina template, the orderly oriented tube carriers **162** are respectively disposed on two opposite surfaces of the proton exchange membrane **12**.

Before or after the step 6, the gas diffusion layer **18** can be formed on one end of the tube carriers **162** away from the proton exchange membrane **12**.

Depending on the embodiment, certain steps of methods described may be removed, others may be added, and the sequence of steps may be altered. The description and the claims drawn to a method may include some indication in reference to certain steps. However, the indication used is only to be viewed for identification purposes and not as a suggestion as to an order for the steps.

The above-described embodiments are intended to illustrate rather than limit the present disclosure. Variations may be made to the embodiments without departing from the spirit of the present disclosure as claimed. Elements associated with any of the above embodiments are envisioned to be associated with any other embodiments. The above-described embodiments illustrate the scope of the present disclosure but do not restrict the scope of the present disclosure.

What is claimed is:

1. A fuel cell comprising a plurality of fuel cell elements connected with each other in series, each of the plurality of fuel cell elements comprising:

a membrane electrode assembly comprising:

an anode and a cathode, wherein each of the anode and the cathode comprises a catalyst layer comprising a plurality of tube carriers having electron conductivity, a plurality of catalyst particles uniformly adsorbed on an inner wall of each of the plurality of tube carriers, and a proton conductor only filled in each of the plurality of tube carriers, the plurality of tube carriers cooperatively define a plurality of reaction gas passages for transferring reaction gas to surfaces of the plurality of catalyst particles; and

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a proton exchange membrane sandwiched between the anode and the cathode, wherein a first end of each of the plurality of tube carriers connects with the proton exchange membrane, the proton exchange membrane is in contact with the proton conductor filled in each of the plurality of tube carriers;

a first flow guide plate disposed on a surface of the anode away from the proton exchange membrane; and

a second flow guide plate disposed on a surface of the cathode away from the proton exchange membrane.

2. The fuel cell as claimed in claim 1, wherein the plurality of fuel cell elements are stacked with each other, and adjacent fuel cell elements of the plurality of fuel cell elements share a first flow guide plate or a second flow guide plate, the shared first flow guide plate or second flow guide plate has at least one flow guide groove defined on two opposite surfaces thereof, the at least one flow guide groove defined on one surface connects with the anode of one of the adjacent fuel cell elements, and the at least one flow guide groove defined on another surface connects with the cathode of another of the adjacent fuel cell elements.

3. The fuel cell as claimed in claim 1, wherein the plurality of reaction gas passages comprise a plurality of gaps defined between the plurality of tube carriers.

4. The fuel cell as claimed in claim 1, wherein the plurality of reaction gas passages comprise a plurality of holes defined in the wall of each of the plurality of tube carriers.

5. The fuel cell as claimed in claim 1, wherein the plurality of tube carriers are disorderly arranged.

6. The fuel cell as claimed in claim 1, wherein a shape of each of the plurality of tube carriers in the catalyst layer is Y-shaped.

7. The fuel cell as claimed in claim 1, wherein the plurality of tube carriers are spaced from each other.

8. The fuel cell as claimed in claim 7, wherein the plurality of tube carriers are substantially parallel to each other and substantially perpendicular to a surface of the proton exchange membrane.

9. The fuel cell as claimed in claim 8, wherein a distance between every two adjacent tube carriers of the plurality of tube carriers is less than 50  $\mu m$ .

10. The fuel cell as claimed in claim 1, wherein the plurality of tube carriers are selected from the group consisting of titanium dioxide nanotubes, zinc oxide nanotubes, cobalt oxide nanotubes, vanadic oxide nanotubes, and any combination thereof.

11. The fuel cell as claimed in claim 1, wherein the plurality of tube carriers are carbon nanotubes composed of amorphous carbon.

12. The fuel cell as claimed in claim 1, wherein a diameter of each of the plurality of tube carriers is in a range from about 10 nm to about 10  $\mu m$ .

13. The fuel cell as claimed in claim 1, wherein a wall thickness of each of the plurality of tube carriers is in a range from about 2 nm to about 15 nm.

14. The fuel cell as claimed in claim 1, wherein the plurality of catalyst particles are selected from the group consisting of Pt particles, Pd particles, Au particles, Ru particles, and any combination thereof.

15. The fuel cell as claimed in claim 1, further comprising a gas diffusion layer disposed on a second end of the plurality of tube carriers and electrically contacting the plurality of tube carriers.

16. The fuel cell as claimed in claim 1, wherein at least one flow guide groove is defined on a surface of each of the first flow guide plate and the second flow guide plate near the proton exchange membrane, the at least one fuel cell element

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further comprises a first gas supply and suction device, and a second gas supply and suction device, the first gas supply and suction device is connected with the at least one flow guide groove of the first flow guide plate to introduce the reaction gas into the anode, the second gas supply and suction device 5 is connected with the at least one flow guide groove of the second flow guide plate to introduce the reaction gas into the cathode.

**17.** The fuel cell as claimed in claim 1, further comprising a first current collecting plate and a second current collecting 10 plate used to collect and conduct electrons, wherein the first current collecting plate electrically contacts with the first flow guide plate, and the second current collecting plate electrically contacts with the second flow guide plate.

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